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- 30. (New) The assembly of claim 1, wherein the tubular members comprise
- 2 structural supports.

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- 31. (New) The method of claim 8, wherein the tubular members comprise
- wellbore casings.
- 1 32. (New) The method of claim 8, wherein the tubular members comprise
- 2 pipes.

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- 1 33. (New) The method of claim 8, wherein the tubular members comprise
- 2 structural supports.
- 3 34. (New) The apparatus of claim 18, wherein the tubular members comprise
- 4 wellbore casings.
- 35. (New) The apparatus of claim 18, wherein the tubular members comprise
- 2 pipes.

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- 1 36. (New) The apparatus of claim 18, wherein the tubular members comprise
- 2 structural supports./
- 1 37. (New) An expandable tubular assembly, comprising:
- a pair of tubular members having threaded portions coupled to one
- another; and
- a quantity of a sealant within the threaded portions of the tubular
- 5 members;

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6	wherein the sealant is selected from the group consisting of epoxies,
7	thermosetting sealing compounds, curable sealing compounds,
8	and sealing compounds having polymerizable materials;
9	wherein the sealant includes an initial cure cycle and a final cure cycle;
10	wherein the sealant can be stretched up to about 30 to 40 percent
11	without failure;
12	wherein the sealant is resistant to conventional wellbore fluidic
13	materials;
14	wherein the material properties of the sealant are substantially stable
15	for temperatures ranging from about 0 to 450 $^{\circ}F$; and
16	wherein the threaded portions of the tubular members include a primer
17	for improving the adhesion of the sealant to the threaded
18	portions.
1	38. A method of coupling an expandable tubular assembly including a
2	plurality of tubular members having threaded portions to a preexisting
3	structure, comprising:
4	applying a primer to the threaded portions of the tubular members prior
5	to coating the threaded portions of the tubular members with a
6	sealant;
7	coupling the threaded portions of the tubular members;
8	initially curing the sealant;
9	positioning the tubular members within a preexisting structure;
10	radially expanding the tubular members into contact with the
11	preexisting structure; and
12	finally curing the sealant after radially expanding the tubular members;
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13		wherein the sealant is selected from the group consisting of epoxies,
14		thermosetting sealing compounds, curable sealing compounds,
15		and sealing compounds having polymerizable materials;
16		wherein the primer includes a curing catalyst;
17		wherein the sealant can be stretched up to about 30 to 40 percent after
18		curing without failure;
19		wherein the sealant is resistant to conventional wellbore fluidic
20		materials; and
21		wherein the material properties of the sealant are substantially stable
22		for temperatures ranging from about 0 to 450 °F.
1	39.	A method of coupling an expandable tubular assembly including a
2	plura	lity of tubular members having threaded portions to a preexisting
3	struc	ture, comprising:
4		applying a primer to the threaded portions of a first group of the tubular
5		members;
6		applying a sealant to the threaded portions of a second group of the
7		tubular members;
8		coupling the threaded portions of the first and second groups of tubular
9		members;
10		initially curing the sealant;
11		positioning the tubular members within a preexisting structure;
12		radially expanding the tubular members into contact with the
13		preexisting structure; and
14		finally curing the sealant after radially expanding the tubular members;

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15		wherein the sealant is selected from the group consisting of epoxies,
16		thermosetting sealing compounds, curable sealing compounds,
17		and sealing compounds having polymerizable materials;
18		wherein the primer includes a curing catalyst;
19		wherein the sealant can be stretched up to about 30 to 40 percent after
20		curing without failure;
21		wherein the sealant is resistant to conventional wellbore fluidic
22		materials; and β
23		wherein the material properties of the sealant are substantially stable
24		for temperatures ranging from about 0 to 450 °F.
1	40.	An apparatus, comprising:
2		a preexisting structure; and
3		a plurality of tubular members having threaded portions coupled to the
4		preexisting structure by the process of:
5		applying a primer to the threaded portions of the tubular
6		members prior to coating the threaded portions of the
7		tubular members with a sealant;
8		coupling the threaded portions of the tubular members;
9		initially curing the sealant;
10		positioning the tubular members within the preexisting
11		structure; b
12		radially expanding the tubular members into contact with the
13		preexisting structure; and
14		finally curing the sealant after radially expanding the tubular
15		members;

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16		wherein the sealant is selected from the group consisting of
17		epoxies, thermosetting sealing compounds, curable sealing
18		compounds, and sealing compounds having polymerizable
19		materials;
20		wherein the primer includes a curing catalyst;
21		wherein the sealant can be stretched up to about 30 to 40 percent
22		after curing without failure;
23		wherein the sealant is resistant to conventional wellbore fluidic
24		materials; and
25		wherein the material properties of the sealant are substantially
26		stable for temperatures ranging from about 0 to 450 °F.
1	41.	An apparatus, comprising:
2		a preexisting structure; and
3		a plurality of tubular members having threaded portions coupled to the
4		preexisting structure by the process of:
5		applying a primer to the threaded-portions of a first group of the
6		tubular members;
7		applying a sealant to the threaded portions of a second group of
8		the tubular members;
9		coupling the threaded portions of the first and second groups of
10		tubular/members;
11		initially curing the sealant;
12		positioning the tubular members within a preexisting structure;
13		radially expanding the tubular members into contact with the
14		preexisting structure; and
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	15		finally curing the sealant after radially expanding the tubular
	16		members;
	17		wherein the sealant is selected from the group consisting of
	18		epoxies, thermosetting sealing compounds, curable sealing
K1	19		compounds, and seafing compounds having polymerizable
· Nont.	20		materials;
Cons	21		wherein the primer includes a curing catalyst;
•	22		wherein the sealant can be stretched up to about 30 to 40 percent
	23		after curing without failure;
	24		wherein the sealant is resistant to conventional wellbore fluidic
	25		materials; and
	26		wherein the material properties of the sealant are substantially
	27		stable for temperatures ranging from about 0 to 450 °F.

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Applicant authorizes the Commissioner to charge any fees or credit any overpayments to Deposit Account No.08-1394 of Haynes and Boone, L.L.P.

Date: 2/12/2001

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Facsimile: 713-547-2300 Docket No. 25791.7.02 Respectfully submitted,

Todd Mattingly

Registration No. 40,298

I hereby certify that this correspondence is being deposited with the United States. Postal Service as first class mail in an envelope addressed to: Box NON-FEE AMENDMENT, Assistant Commissioner for Patents, Washington, D.C. 20231 on February 13, 200/